



PRECISION SCROLL SAW
MODEL : 90.750
SETUP & OPERATION MANUAL



FEATURES

- *The head can be tilted 40° left and 40° right, meaning the blade tilts rather than the table, for better control of the work piece, higher precision and maximum comfort and convenience.
- *The upper arm lifts to allow easy and rapid blade changes; a real advantage for work involving lots of interior cuts.
- *50mm cutting thickness capacity.
- *Quick blade changes with finger operated blade clamps.
- *Easy access speed and tension controls.
- *Onboard dust blower.
- *Dust collector 63mm(2-1/2").

SPECIFICATIONS

Model	90.750
Rated voltage	120V
Rated frequency	60Hz
Rated speed	400-1550 strokes/min
Rated Input	1.3A
Max saw cutting	90°/51mm
Throat	535mm
Lpa (sound pressure)	67 dB(A)
Lwa (sound power)	80 dB(A)
Weight	29.5kg



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INTRODUCTION

Thank you for purchasing Pegas® scro^{ll} saw. You've made the right choice! We wish you great pleasure with these high quality tools. The scro^{ll} saw has been carefully tested and inspected before shipment and if properly used and maintained, will provide you with years of reliable service. To ensure optimum performance and trouble-free operation, and to get the most from your investment, please read this manual before installation and operation. Keep this manual handy for future reference.

WARRANTY

Within a period of 2 years from date of purchase, with the proof of purchase, any genuine parts or parts which, upon examination, prove to be defective in workmanship or material are guarantee to repair or replace, except the wearing parts. Along with the return of the product being claimed for warranty, a copy of the original proof of purchase, clearly stating the model and serial number of the unit and including an explanation of the complaint or presumed defect in material or workmanship.

SAFETY RULES

- 1 - Keep work area clear
 - Cluttered areas and benches invite injuries.
- 2 - Consider work area environment
 - Do not expose tools to rain.
 - Do not use tools in damp or wet locations.
 - Keep work area well lit.
 - Do not use tools in the presence of flammable liquids or gases.
- 3 - Guard against electric shock
 - Avoid body contact with earthed or grounded surfaces
- 4 - Keep other persons away
 - Do not let persons, especially children, not involved in the work touch the tool or the extension cord and keep them away from the work area.
- 5 - Store idle tools
 - When not in use, tools should be stored in a dry locked-up place, out of reach of children.
- 6 - Do not force the tool
 - It will do the job better and safer at the rate for which it was intended.
- 7 - Use the right tool
 - Do not force small tools to do the job of a heavy duty tool.
 - Do not use tools for purposes not intended
- 8 - Dress properly
 - Do not wear loose clothing or jewelry, they can be caught in moving parts.
 - Non-skid footwear is recommended when working outdoors.
 - Wear protective hair covering to contain long hair.
- 9 - Use protective equipment
 - Use safety glasses.
 - Use face or dust mask.
 - Use ear protect.
 - Use safety gloves.
- 10 - Connect dust extraction equipment
 - Tool is provided for the connection of dust extraction and collecting equipment, ensure these are connected and properly used.
- 11 - Do not abuse the cord
 - Never yank the cord to disconnect it from the socket. Keep the cord away from heat, oil and sharp edges.

- 12 - Secure work
- Where possible use clamps or a vice to hold the work. It is safer than using your hand.
- 13 - Do not overreach
- Keep proper footing and balance at all times.
- 14 - Maintain tools with care
- Keep cutting tools sharp and clean for better and safer performance.
 - Follow instruction for lubricating and changing accessories.
 - Inspect tool cords periodically and if damaged have them repaired by an authorized service facility.
 - Inspect extension cords periodically and replace if damaged.
 - Keep handles dry, clean and free from oil and grease.
- 15 - Disconnect tools
- When not in use, before servicing and when changing accessories such as blade, disconnect tools from the power supply.
- 16 - Remove adjusting keys and wrenches
- Form the habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
- 17 - Avoid unintentional starting
- Ensure switch is in "off" position when plugging in.
- 18 - Use outdoor extension leads
- When the tool is used outdoors, use only extension cords intended for outdoor use and so marked.
- 19 - Stay alert
- Watch what you are doing, use common sense and do not operate the tool when you are tired.
- 20 - Check damaged parts
- Before further use of tool, it should be carefully checked to determine that it will operate properly and perform its intended function.
 - Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting and any other conditions that may affect its operation.
 - A guard or other part that is damaged should be properly repaired or replaced by an authorized service centre unless otherwise indicated in this instruction manual.
 - Have defective switches replaced by an authorized service centre.
 - Do not use the tool if the switch does not turn it on and off.
- 21 - Warning
- The use of any accessory or attachment other than one recommended in this instruction manual may present a risk of personal injury.
- 22 - Have your tool repaired by a qualified person
- This electric tool complies with the relevant safety rules. Repairs should only be carried out by qualified persons using original spare parts, otherwise this may result in considerable danger to the user.



WARNING The symbols below advise that you follow the correct safety procedures when using this machine.



Keep away your fingers from the saw blade



Environmental Protection

Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your local Authority or retailer for recycling advice.



Dust mask should be worn



Disconnect from power supply before servicing



Eye protection should be worn



Fully read manual and safety instructions before use



Ear protection should be worn



Safety gloves should be worn

UNPACKING AND HANDLING

Carefully unpack and remove the unit and its components from its shipping container and check for missing or damaged items as the list of contents below.

Lift the saw by the front of the table and by the motor.

CORRECT



INCORRECT



NOTE: Please report any damaged or missing items to your distributor immediately.

CONTENT LISTS

- Scroll saw x 1
- Hex nut x 8
- Leveling foot x 4
- 3mm Allen key x 1
- Pégas® blade set x 1
- Service kit x 1
- 5 AMP fuse x 1
- Manual x 1
- Pégas® sawblade selection chart x 1



OPTIONAL STAND

- SCP16ST-stand
- SCP21ST-stand
- SCP30ST-stand



INSTALLATION AND ASSEMBLING

We recommend installing the scroll saw on specific stand:

SCP16ST-stand for SC16CE

SCP21ST-stand for SC21CE

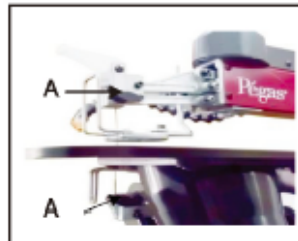
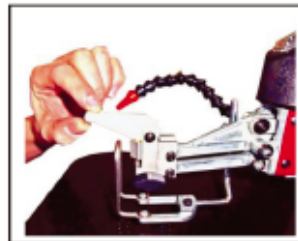
SCP30ST-stand for SC30CE

It's possible to install the scroll saw on a solid and stable table or bench with leveling feet supplied with the machine. However we recommend adding screws on table for firm installation.



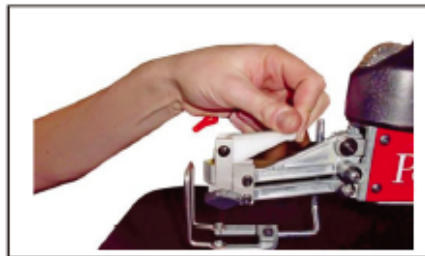
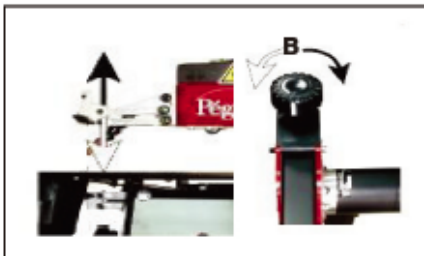
Always turn off and unplug the machine before installing or changing blades.

1. Flip the tension lever forward to release the blade tension
2. Loose the thumbscrews **A** on the upper and lower blade mounts.
3. Remove the blade and verify parallelism refer to picture between table and arm.
4. Fix new blade till the arm in upper position, bring the arm back to normal position, slide the blade to the table hole and position the blade into slot.
5. Push the blade tension lever back to apply tension on the blade.
6. If necessary adjust the blade tension with the knob **B**.



BLADE SELECTION

Please refer the Pegas® blade selection chart which is enclosed to the machine.



OPERATING INSTRUCTIONS

1. Plug the machine, be sure the simple dust protected rocker ON/OFF style switch is on position "O".
2. Press the main switch green button to tension the operation.
3. Press the rocker switch to "I" or "O" every time you need to operate or stop the machine during your working period.
4. Remember to set the main switch red to OFF position when you finish the work.

ADJUSTING THE BLADE SPEED

The scroll saw is equipped with a variable speed control. It allows you to select or fine-tune to the exact blade speed required from 400-1400 strokes per minute for SC16CE, and from 400-1550 strokes per minute for SC21CE & SC30CE, for best result based on the type and thickness of material and type of blade being used.

The blade speed regulator **A** is on the front of the upper arm.

- To increase blade speed, turn the regulator clockwise.
- To decrease blade speed, turn the regulator counterclockwise.

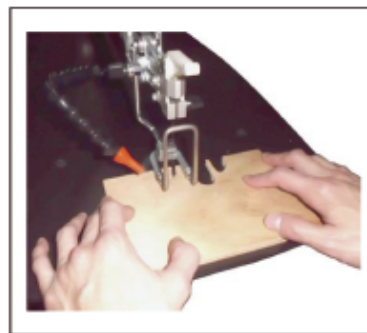
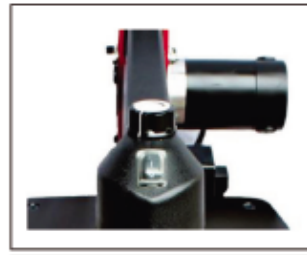
For best results and smoothest efficient cut, always select the highest speed that you are comfortable with based on our experience and skill level. Harder works or denser work piece material may require slower blade speeds. Slower speeds works well with thin blades, or when cutting most metals, and for brittle or delicate material such as fine veneers.

Inexperience users and kids should start to scroll at low speed.

WORK PIECE DOWN HOLDER

The work piece down holder can be adjusted to assist in preventing the blade from lifting the work piece up from the table during the cut.

Make sure that the down holder is not adjusted too tightly to the work piece or that it abstracts the movement of the work piece.

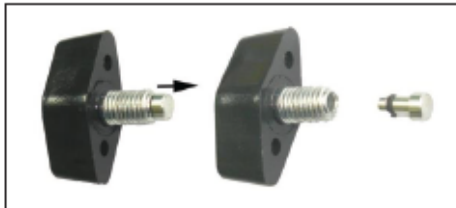


MAINTENANCE ADJUSTMENT AND SERVICING

Blade clamping thumbscrews - set screws

Over time with normal use and wear, the contact end of the thumbscrews will wear and can become smooth to the point where it will no longer clamp the blade properly. Therefore we recommend keeping spare set of replacement thumbscrews and setting screws on hand for use if needed.

When the blade is no longer well clamped, change C38-1 Thumb Screw Swivel prior to change the thumbscrews.



If you begin to experience frequent blade slippage it may be a sign that it is time to replace the blade clamp thumbscrew **A** and/or the set screws opposite the thumbscrews **B**.

Note: Before replacing either, always double check visually to make sure that the blade is being held between the set screw and the thumbscrew as shown in **C** and is not being bent or kinked into the opposite side of the blade clamping block because of a set screw that is adjusted too far back in the holder as shown in **D**.



WARNING: Never use a plier or anything else in order to increase the blade tightening. Any damage caused by this practice is not covered by the guaranty.

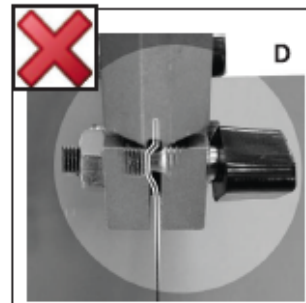
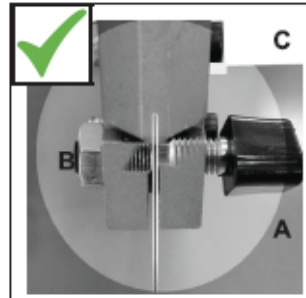
Note: Over tightening to compensate for blade slippage may damage, or in extreme cases strip, the threads in the blade clamping block.

DUST COLLECTOR OUTLET

The dust collector outlet 63mm on this saw allows for hook-up to a user supplied shop vacuum or dust collector.

The dust collector outlet reduces clearance under the table, and limits the left tilt capacity of the saw to 36° (SC16CE), 40° (SC21CE&SC30CE)

If desired, the dust collector outlet can be removed to recover a maximum left tilt capacity of 45 degrees.



Always turn off and unplug the machine before removing or installing any component.

BLADE TENSION LEVER REPLACEMENT

Over time, with normal wear, the blade tension lever will need to be replaced.

Use open wrench 8mm and Allen wrench 4mm to disassemble and assemble the tension lever.



UPPER ARM ADJUSTMENT

Over time and with normal wear the upper arm adjustment screw A may require slight adjustment in order to hold the arm in the raised position when it's lifted by the operator. You may have to adjust the screw A from time to time.

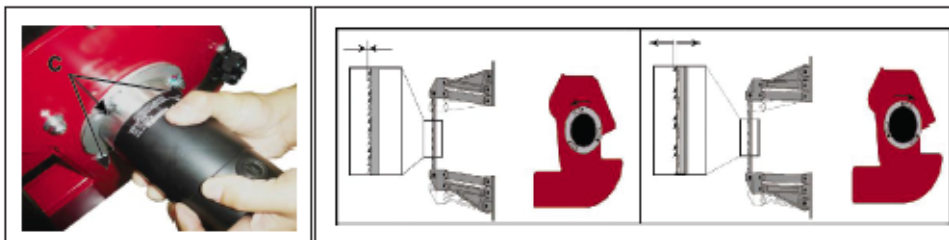
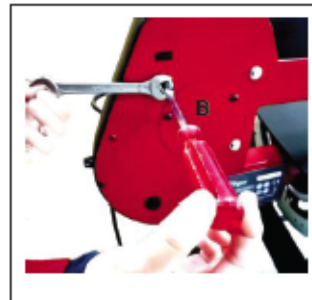
1. Remove the blade and set the upper arm more or less parallel to the saw table.
2. Loosen the lock nut B.
3. Turn the adjuster screw clockwise 1/4 turn at a time, until there is just enough resistance to hold the arm in the raised position.
4. Re-tighten the lock nut and check again to make sure the upper arm will now stay up when lifted.



Suggestion: If it is necessary to modify the oscillating movement of the blade:

1. Stop the machine.
2. Unblock 3 Allen screws C until the engine can be turned by grasping it with both hands.

The adjustment can be made while the machine turns in the smallest speed. Block 3 Allen screws C after adjustment.

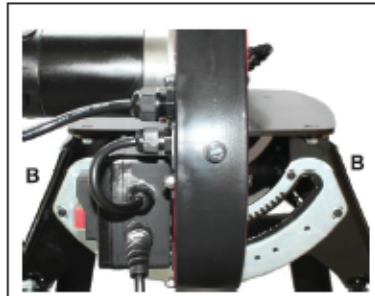
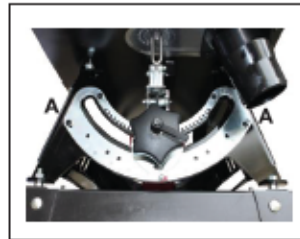
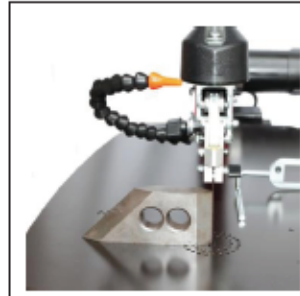


SQUARING THE BLADE TO THE TABLE

Depending on frequency of use and how much the tilting mechanism is used, normal wear will over time cause the blade to come slightly out of alignment (90°) with the table.

Periodically check the blade for square with the table, when needed, adjust as described in the following steps to re-align the blade square to the table.

1. Turn off and unplug the saw.
2. Using the blade tilt controls at the front of the saw, set the blade angle to read 0 – which 90° vertical to the table.
3. Set a machinist square on the table and against the blade to verify the blade angle.
4. If the blade angle requires adjustment, loosen the 4 bolts in the front trunnion A as well as the 4 bolts on the rear trunnion B.
5. By hand, move the entire head to bring the blade square to the table.
6. With the blade square to the table hold the head in position and re-tighten the bolts on the front and rear trunnion.



MAINTENANCE

1. When the saw is not in use, always release tension on the blade.
2. Clean the saw regularly, keep cutting dust from accumulating.
3. An occasional application of a light dab of grease on the front and rear trunnions will keep the tilting mechanism working smoothly.