



SELECTION CHART & TECHNICAL DATA

| | | | [1] | Selec | tion e | end o | f cha | art | [2] | | [3] | | [4 | 1] | | [5] |
|-----------------------|--------------------------|--|-----------|------------------|---------|-------------------|----------------------|----------------|--|----------------|-------------|-------------|----------------|------------------------------|-----------------|--------------------------|
| Model part# Univ.# | Blade Blade Thick [inch] | # of Teeth per Cutting inch TRACE TPI [inch] | HARDWOODS | MEDIUM HAKDWOODS | PLYWOOD | CORIAN - PLASTICS | ۸۱۵., Brass, Copper, | Ferrous METALS | Optimal Thickness for recommended material [mm inch] | intricate cuts | light turns | Light turns | SURFACE finish | UNDERSIDE finish (splitters) | Drill size [US] | Ø Mini pilot hole [inch] |

SUPER-SKIP (5"/130mm):

the Super-Skip when you want to achieve a smooth finish from an aggressive blade. Specially designed for hard and medium-hardwoods, Super-Skip also works perfectly on Acrylics with reduced speed. The spaces between the teeth od the Super-Skip blade are wider than the normal Skip-tooth configuration. This

enables the blade to cut very quickly, leaving a smooth finish. The surface sawdust is whisked away and the edge remains clean.

| | | | | | | _ | | _ | | | | | | | | | | | | |
|--------|-----|--------|-------|------|-------|-----------|---------|------------|----------|---------|---|---|--------------|---|---|---|-----|-----|----|--------|
| SSB-27 | 2/0 | 0.0085 | 0.024 | 21.4 | .0098 | $ \odot $ | 0 | (2) | (2) | \odot | 8 | 8 | .06"- 1/4" | Х | | | +++ | +++ | 70 | .0280" |
| SSB-28 | 0 | 0.0090 | 0.029 | 19.3 | .0106 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/12"- 1/4" | Х | | | +++ | +++ | 68 | .0310" |
| SSB-29 | 1 | 0.0100 | 0.030 | 17.2 | .0114 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/10"-1/3" | Х | | | +++ | ++ | 64 | .0360" |
| SSB-30 | 2 | 0.0118 | 0.031 | 16.1 | .0130 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/8"-2/5" | Х | | | +++ | ++ | 64 | .0360" |
| SSB-31 | 3 | 0.0125 | 0.033 | 14.8 | .0138 | 0 | 0 | (2) | (| \odot | 8 | 8 | 1/6"- 2/5" | Х | | | +++ | ++ | 60 | .0400" |
| SSB-32 | 4 | 0.0145 | 0.037 | 13.8 | .0150 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/5"- 1/2" | | Х | | +++ | ++ | 57 | .0430" |
| SSB-33 | 5 | 0.0150 | 0.040 | 12.8 | .0157 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/3"- 3/5" | | Х | | +++ | ++ | 56 | .0465" |
| SSB-34 | 6 | 0.0150 | 0.044 | 12.0 | .0169 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/3" - 3/4" | | Х | | +++ | ++ | 56 | .0465" |
| SSB-35 | 7 | 0.0160 | 0.049 | 11.3 | .0177 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 2/5"- 4/5" | | Х | | +++ | ++ | 54 | .0550" |
| SSB-36 | 8 | 0.0160 | 0.050 | 10.7 | .0185 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/2" 4/5" | | | Х | +++ | + | 54 | .0550" |
| SSB-37 | 9 | 0.0170 | 0.051 | 10.1 | .0193 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 1/2"- 1" | | | Х | +++ | + | 52 | .0635" |
| SSB-38 | 10 | 0.0180 | 0.054 | 9.6 | .0205 | 0 | 0 | (2) | (2) | \odot | 8 | 8 | 3/5"-1 1/6" | | | Х | +++ | + | 52 | .0635" |
| SSB-39 | 11 | 0.0190 | 0.057 | 9.2 | .0220 | 0 | \odot | (2) | (2) | \odot | 8 | 8 | 3/4"- 1 4/7" | | | Х | +++ | + | 47 | .0785" |
| SSB-40 | 12 | 0.0200 | 0.061 | 8.8 | .0244 | \odot | 0 | <u></u> | (2) | \odot | 8 | 8 | 4/5"- 2" | | | Х | +++ | + | 47 | .0785" |
| | | | | | | | | | | | | - | | | | | | | | |

SKIP (5"/130mm):

Universal Scroll Sawblade, very efficient in Hard and Medium-Hard woods. The wide range of SKIP allows the cutting of intricate patterns as well as rough-cut work. It will accept a fast feed rate and will leave a smooth finish.

| SSB-41 | 2/0 | .0087" | .0236" | 28.2 | .0094" | $ \odot $ | \odot | \odot | (2) | 8 | 8 | 8 | .06"- 1/4" | Χ | | | +++ | +++ | 70 | .0280" |
|---------|-----|--------|--------|------|--------|-----------|---------|------------|------------|---|---|---|--------------|---|---|---|-----|-----|----|--------|
| SSB-415 | 0 | .0094" | .0291" | 25.4 | .0102" | \odot | \odot | (1) | (1) | 8 | 8 | 8 | 1/12"- 1/4" | Х | | | +++ | +++ | 68 | .0310" |
| SSB-42 | 1 | .0102" | .030" | 22.7 | .0114" | 0 | \odot | (2) | (2) | 8 | 8 | 8 | 1/10"-1/3" | Х | | | +++ | ++ | 64 | .0360" |
| SSB-43 | 2 | .0118" | .0307" | 21.0 | .013" | \odot | \odot | (1) | (1) | 8 | 8 | 8 | 1/8"-2/5" | Х | | | +++ | ++ | 64 | .0360" |
| SSB-44 | 3 | .0126" | .0335" | 19.5 | .0142" | \odot | \odot | (1) | (2) | 8 | 8 | 8 | 1/6"- 2/5" | Х | | | +++ | ++ | 60 | .0400" |
| SSB-45 | 4 | .0134" | .0374" | 18.1 | .015" | 0 | \odot | (2) | (1) | 8 | 8 | 8 | 1/5"- 1/2" | | Х | | +++ | ++ | 57 | .0430" |
| SSB-46 | 5 | .0142" | .0402" | 16.9 | .0157" | 0 | \odot | (2) | (2) | 8 | 8 | 8 | 1/3"- 3/5" | | Х | | +++ | ++ | 56 | .0465" |
| SSB-469 | 6 | .015" | .0441" | 15.9 | .0165" | \odot | \odot | (1) | (1) | 8 | 8 | 8 | 1/3" - 3/4" | | Х | | +++ | ++ | 56 | .0465" |
| SSB-47 | 7 | .0157" | .0488" | 14.9 | .0177" | \odot | \odot | (1) | (2) | 8 | 8 | 8 | 2/5"- 4/5" | | Х | | +++ | ++ | 54 | .0550" |
| SSB-473 | 8 | .0165" | .0504" | 14.1 | .0185" | 0 | \odot | (2) | (2) | 8 | 8 | 8 | 1/2" 4/5" | | | Х | +++ | + | 54 | .0550" |
| SSB-48 | 9 | .0173" | .0512" | 13.4 | .0193" | \odot | \odot | (1) | (1) | 8 | 8 | 8 | 1/2"- 1" | | | Х | +++ | + | 52 | .0635" |
| SSB-49 | 10 | .0181" | .0543" | 12.7 | .0205" | \odot | \odot | (2) | (2) | 8 | 8 | 8 | 3/5"-1 1/6" | | | Х | +++ | + | 52 | .0635" |
| SSB-495 | 11 | .0189" | .0575" | 12.1 | .0213" | 0 | \odot | \odot | \odot | 8 | 8 | 8 | 3/4"- 1 4/7" | | | Х | +++ | + | 47 | .0785" |

| Model | | Blade Thick | Blade Width | # of Teeth per inch | Cutting | ARDWOODS | EDIUM HARDWOODS | OFTWOODS | .YWOOD | ORIAN - PLASTICS | ı.,Brass, Copper, | rrous METALS | Optimal Thickness for recommended material | ntricate cuts | ight turns | ight turns | JRFACE finish | NDERSIDE finish (splitters) | rill size [US] | Mini pilot hole [inch] |
|--------|--------|----------------|----------------|------------------------------|---------|----------|-----------------|----------|---------|------------------|-------------------|--------------|--|---------------|------------|------------------|---------------|-----------------------------|----------------|------------------------|
| part # | Univ.# | [inch] | [inch] | TPI | [inch] | ΑH | ME | 90 | ρĽ | 03 | ٩ŀ | Fer | [mm inch] | Int | Tig | g _i 7 | ns | S | Dri | Ø |
| SSB-50 | 12 | .0197" | .061" | 11.5 | .022" | <u></u> | (C) | <u></u> | <u></u> | | | 8 | 4/5"- 2" | | | Х | +++ | + | 47 | .0785" |

SKIP + REVERSE (5"/130mm):

Same tooth geometry as Skip but with an addition of reverse teeth to the bottom of the blade. REVERSE blades prevent splinters on the underside of the work piece. Excellent blade for softer woods.

| SSB-60 | 3R | .0126" | .0335" | 16.4 | .0142" | (2) | \odot | \odot | 8 | 88 | 1/6"- 2/5" | Х | | +++ | +++ | 60 | .0400" |
|--------|----|--------|--------|------|--------|------------|---------|---------|---|----|------------|---|---|-----|-----|----|--------|
| SSB-61 | 5R | .0142" | .0402" | 14.5 | .0161" | | | | | 88 | 1/3"- 3/5" | | Х | +++ | +++ | 56 | .0465" |
| SSB-62 | 7R | .0157" | .0488" | 13.0 | .0181" | | | | | 88 | 2/5"- 4/5" | | Х | +++ | +++ | 54 | .0550" |
| SSB-63 | 9R | .0173" | .0512" | 11.8 | .020" | <u>(1)</u> | \odot | \odot | 8 | 88 | 1/2"- 1" | | Х | +++ | +++ | 52 | .0635" |

DOUBLE SKIP (5"/130mm):

This tooth arrangement offers an efficient chip removal and therefor PREVENTS FROM WOOD BURNING. Fast blade which leaves a smooth finish. Excellent in Soft woods.

| SSB-51 | 2/0 | .0087" | .0236" | 24.9 | .0094" | (1) | (1) | \odot | (2) | (1) | 8 | 8 | 1/10"-1/3" | Χ | | | +++ | ++ | 70 | .0280" |
|---------|-----|--------|--------|------|--------|------------|------------|---------|------------|------------|---|---|--------------|---|---|---|-----|----|----|--------|
| SSB-51Y | 0 | .0094" | .0291" | 22.9 | .0102" | (1) | (1) | \odot | (2) | (1) | 8 | 8 | 1/8"-2/5" | Х | | | +++ | ++ | 68 | .0310" |
| SSB-52 | 1 | .0102" | .030" | 21.7 | .0114" | (2) | (1) | \odot | (2) | (1) | 8 | 8 | 1/6"- 2/5" | Х | | | +++ | ++ | 64 | .0360" |
| SSB-53 | 2 | .0118" | .0307" | 19.2 | .013" | (1) | (1) | \odot | (2) | \odot | 8 | 8 | 1/5"- 1/2" | Χ | | | +++ | ++ | 64 | .0360" |
| SSB-53Y | 3 | .0126" | .0335" | 16.9 | .0142" | (1) | (1) | \odot | (2) | (1) | 8 | 8 | 1/3"- 3/5" | Х | | | +++ | ++ | 60 | .0400" |
| SSB-54 | 4 | .0134" | .0374" | 15.7 | .015" | (2) | (1) | \odot | (2) | (1) | 8 | 8 | 1/3" - 3/4" | | Х | | +++ | ++ | 57 | .0430" |
| SSB-55 | 5 | .0142" | .0402" | 14.7 | .0157" | (1) | (2) | \odot | (2) | (1) | 8 | 8 | 2/5"- 4/5" | | Х | | +++ | ++ | 56 | .0465" |
| SSB-55Y | 6 | .015" | .0441" | 14.4 | .0165" | (2) | (2) | \odot | (2) | (1) | 8 | 8 | 1/2" 4/5" | | Х | | +++ | ++ | 54 | .0550" |
| SSB-56 | 7 | .0157" | .0488" | 12.8 | .0177" | (1) | (2) | \odot | (2) | (1) | 8 | 8 | 1/2"- 1" | | Х | | +++ | ++ | 54 | .0550" |
| SSB-56Y | 8 | .0165" | .0504" | 11.9 | .0185" | (2) | (1) | \odot | (2) | (1) | 8 | 8 | 3/5"-1 1/6" | | | Х | +++ | + | 52 | .0635" |
| SSB-57 | 9 | .0173" | .0512" | 11.3 | .0193" | (1) | (2) | \odot | (2) | (1) | 8 | 8 | 3/4"- 1 4/7" | | | Х | +++ | + | 52 | .0635" |
| SSB-58 | 10 | .0181" | .0543" | 10.6 | .0205" | <u>(1)</u> | (1) | \odot | (2) | \odot | 8 | 8 | 4/5"- 2" | | | Х | +++ | + | 52 | .0635" |
| SSB-58Y | 11 | .0189" | .0575" | 10.0 | .0213" | (1) | (2) | \odot | (1) | (1) | 8 | 8 | 4/5"- 2 1/6" | | | Х | +++ | + | 47 | .0785" |
| SSB-59 | 12 | .0197" | .061" | 9.4 | .022" | (2) | (2) | \odot | (2) | (1) | 8 | 8 | 1"- 2 1/3" | | | Х | +++ | + | 47 | .0785" |
| | | | | | | | | | | | | | | | | | | | | |

DOUBLE SKIP + REVERSE (5"/130mm):

Same as Double Skip but with addition of reverse teeth at the lower end of the blade, for a splinter free finish on the underside of the piece. Efficient blade in lots of woods where OVERHEATING is to avoid.

| SSB-64 | 5R | .0142" | .0402" | 12.1 | .0161" | 1/3"- 3/5" | | (| +++ | +++ | 56 | .0465" |
|--------|----|--------|--------|------|--------|------------|---|---|-----|-----|----|--------|
| SSB-65 | 7R | .0157" | .0488" | 10.9 | .0181" | 2/5"- 4/5" | | (| +++ | +++ | 54 | .0550" |
| SSB-66 | 9R | .0173" | .0512" | 9.7 | .020" | 1/2"- 1" |) | (| +++ | +++ | 52 | .0635" |

MODIFIED GEOMETRY (5"/130mm):

The Modified Geometry Teeth (MGT) is combines element of skip and reverse teeth to make the best blade on the market. The specific tooth design makes this blade EXTREMELY EFFICIENT; tolerates agressive feed rates, avoids overheating, leaves a smooth finish, no splitters.

| | | , | | | | | | | | | | | | | | | | | |
|----------|------|--------|--------|------|--------|---------|---------|---------|----------|---------|---|---|---------------|---|---|------|-----|----|--------|
| SSB-67 | 2/0R | .0087" | .0236" | 15.4 | .0098" | | \odot | | | | | _ | 1/4"-2/5" | Х | | ++++ | +++ | 68 | .0310" |
| SSB-68 | 1R | .0102" | .030" | 13.7 | .0114" | | \odot | _ | _ | _ | | _ | 1/3"- 3/5" | Х | | ++++ | +++ | 68 | .0310" |
| SSB-6830 | 3R | .0126" | .0335" | 12.4 | .0142" | | \odot | | | | | | 1/3"- 4/5" | Х | | ++++ | +++ | 60 | .0400" |
| SSB-69 | 5R | .0142" | .0402" | 11.3 | .0161" | | \odot | | | | | | 1/3"- 1" | Х | | ++++ | +++ | 56 | .0465" |
| SSB-70 | 7R | .0157" | .0488" | 10.4 | .0181" | \odot | \odot | \odot | \odot | \odot | 8 | 8 | 2/5"- 1 1/6" | | Х | ++++ | +++ | 54 | .0550" |
| SSB-71 | 9R | .0173" | .0512" | 9.6 | .0205" | | \odot | | | | | | 1/2" - 1 3/8" | | Х | ++++ | +++ | 52 | .0635" |
| SSB-72 | 12R | .0197" | .061" | 8.6 | .0236" | 0 | \odot | (C) | <u> </u> | \odot | 8 | 8 | 3/5"- 1 4/7" | | Х | ++++ | +++ | 47 | .0785" |
| | | | | | | | | | | | | | | | | | | | |

| | | | | | | | | | | | | | | \mathbb{W} | $\overline{\mathbb{N}}$ | \sim | | ırs) | | |
|---|----------------|--------------------------|--------------------------|-------------------------------------|----------------------------|-----------|------------------|------------|------------|---------------------------|---------------------|----------------|--|----------------|-------------------------|-------------|----------------|------------------------------|-----------------|--------------------------|
| Model part# | Univ.# | Blade Thick [inch] | Blade Width [inch] | # of Teeth per inch TPI | Cutting TRACE [inch] | HARDWOODS | MEDIUM HARDWOODS | SOFTWOODS | PLYWOOD | CORIAN - PLASTICS | Alu.,Brass, Copper, | Ferrous METALS | Optimal Thickness for recommended material [mm inch] | Intricate cuts | Fight turns | Light turns | SURFACE finish | UNDERSIDE finish (splitters) | Drill size [US] | Ø Mini pilot hole [inch] |
| | | | | | | | | | | | | | | | | | | | | |
| REGULAR The Univer adapted fo | sal toot | h desig | n makes | s this b | olade us | sab | le ii | n a | larç | ge r | anç | ge d | of applications. Very | stror | ng an | d eas | y to | use k | out n | ot |
| SSB-78 | 25TPI | .0197" | .0709" | 25 | .0268" | (3) | (3) | <u>(1)</u> | \odot | \odot | \odot | (3) | 1/8"- 4/5" | | | Х | ++ | + | 47 | .0785 |
| SSB-79 | 20TPI | .0197" | .0709" | 20 | .0276" | | | <u> </u> | | | | | 1/6"- 1" | | | X | ++ | + | 47 | .0785 |
| SSB-80 | 20TPI | .0197" | .1181" | 20 | .0283" | | | <u>©</u> | | | | | 1/6"- 1 1/6" | | | X | ++ | + | 30 | .1285 |
| SSB-82 | 15TPI | .0197" | .1181" | 15 | .0283" | 8 | 8 | ☺ | ☺ | $\overset{\smile}{\odot}$ | ☺ | 8 | 1/5"- 1 3/8" | | | Х | ++ | + | 30 | .1285 |
| SSB-83 | 10TPI | .0197" | .1181" | 10 | .0283" | | | <u></u> | | | | | 1/3"- 2" | | | Х | ++ | + | 30 | .1285 |
| REGULAR | | | | L | 0" T. I | | | | | 4 | | | | delebels | hádá | a della | _ | _ | | |
| Same appl | 20TPI | .0197" | .1181" | 20 | | e u | | | | | | | 1/6"- 1 1/6" | Ι | Ι | Х | ++ | + | 20 | 1200 |
| | | | | | | 8 | | | | | | | | | | | | _ | 30 | .1285 |
| SSB-85 SSB-86 | 15TPI | .0197" | .1181" | 15 10 | | 8 | | | | | | | 1/5"- 1 3/8" 1/3"- 2" | | | X | ++ | + | 30 | .1285 |
| 33B-80 | 10TPI | .0197 | .1181 | 10 | .0283 | 0 | 0 | | | \bigcirc | | 0 | 1/3 - 2 | | | _ ^ | ++ | + | 30 | .1285 |
| PINNED RE Same as R | | - | - | PINS. 20 | .0283" | (2) | (2) | <u></u> | • • | \odot | <u></u> | (2) | 1/6"-1 1/6" | delete | 6444 | X | ++ | + | 0 | 2/1 |
| SSB-88 | 15TPI | .0197" | .1181" | 15 | .0283" | | | <u> </u> | | | | | 1/5"- 1 3/8" | | | X | ++ | + | | 3/16 3/16 |
| SSB-89 | 10TPI | .0197" | .1181" | 10 | | 8 | | | | | | | 1/3"- 2" | | | X | ++ | + | | 3/16 |
| SSB-90 | 25TPI | .0098" | .0787" | 25 | | 8 | | | | | | | 1/8"- 4/5" | | | X | ++ | + | | 3/16 |
| | | | | | | | | | | | | | | | | | | | | |
| PINNED SH The large a cuts with e | and flat | skip bet | | eth giv | ves a go | ood | ch | ip r | em | ove | e an | d t | herefor reduces the | overh | eatin | g. Go | ood k | olade | for f | ast |
| SSB-91 | 9TPI | .0197" | .1181" | 9 | .0283" | (0) | \odot | \odot | \odot | \odot | \odot | \odot | 2/5"->2" | | | Х | ++ | + | | 2/16 |
| SSB-91 | 18TPI | .0098" | .0787" | 18 | | 0 | | | | | | | | | | X | ++ | + | | 3/16 3/16 |
| PINNED HO | • | | • | a wide | e gullets | s fo | r ra | o id | cu | ttin | a. ⁻ | This | s blade works like a | minia | ture l | band | saw | blad | e. | • |
| SSB-93 | 7TPI | .0197" | .1181" | 7 | | | | | | | | | | | | Х | ++ | + | | 3/16 |
| PINNED RE | | • | • | don | tod for | 001 | | Uak | . b | ا | | | The state of the s | MAAA | dddd | MAM | 40 | | | |
| Same as p | 25TPI | .0098" | .0787" | | .0157" | | | | | | | | 1/8"- 4/5" | | | Х | ++ | + | | 3/16 |
| PINNED SI | - | - | | - | | | | | | | 0 | | | 4.4 | - | 4.4 | Berth | | | |
| Same as p | | | | lapted | .0205" | | | | | | | (e) | 4/6 4/5 | | | V | 1 | Ι. | | 2/1 |
| SSB-95 SSB-96 | 18TPI 15TPI | .0150" | .0787" | 18 | | _ | | _ | _ | _ | | | · · · | | | X | ++ | + | | 3/16 3/16 |
| SPIRAL (5' | | • | | | | | or Till | | | | 4.0 | 200 | | | 44 | A 350 | | | | |
| | | | | | | | | | | | | | t have to be turned to | | | | | | | |
| | | | iis aiso | | .0276" | | | | | | | | ouldn't be turned on | | or 2 | ı SC | roll | aw. | | 00: |
| SSB-90500 | 2/0 | .0236" | - | 59.1 | .0276" | | | | | | | | .06"- 1/6" .06"- 1/5" | X | | <u> </u> | - | - | 68 | .0310 |
| SSB-90501 | 0 | .0291" | - | 54.0 | .0339" | | | | | | | | | X | | <u> </u> | 1 | 1- | 64 | .0360 |
| SSB-90502 | 1 | .0299" | | 50.8 | .0354" | 0 | | \cup | \bigcirc | | | 0 | 1/12"- 1/5" | X | | | 1 - | 1 - | 60 | .0400 |

| Model part # | Univ.# | Blade Thick [inch] | Blade Width [inch] | # of Teeth per inch TPI | Cutting TRACE [inch] | HARDWOODS | MEDIUM HARDWOODS | SOFTWOODS | PLYWOOD | CORIAN - PLASTICS | Alu.,Brass, Copper, | Ferrous METALS | Optimal Thickness for recommended material [mm inch] | Intricate cuts | Fight turns | Light turns | S URFACE finish | UNDERSIDE finish (splitters) | Drill size [US] | Ø Mini pilot hole [inch] |
|-----------------|--------|------------------------------|--------------------------|---|----------------------------|-----------|------------------|-----------|---------|-------------------|---------------------|----------------|--|----------------|-------------|-----------------------------------|-----------------|------------------------------|-----------------|--------------------------|
| SSB-90503 | 2 | .0315" | - | 46.2 | .0378" | 8 | (2) | 0 | \odot | (2) | (2) | 8 | 1/12"- 1/4" | Х | | | - | - | 57 | .0430" |
| SSB-90504 | 3 | .0339" | - | 42.3 | .0406" | 8 | (1) | 0 | \odot | (1) | (1) | 8 | 1/12"- 1/4" | Х | | | - | - | 56 | .0465" |
| SSB-90505 | 4 | .0374" | - | 39.1 | .0449" | 8 | (1) | \odot | \odot | (1) | (| 8 | 1/12"275" | Х | | | - | - | 56 | .0465" |
| SSB-90506 | 5 | .0402" | - | 36.3 | .0480" | | | \odot | | | | 8 | 1/12"275" | Х | | | - | - | 54 | .0550" |
| SSB-90507 | 6 | .0441" | - | 33.9 | .0520" | | | \odot | | | | | 1/10" - 1/3" | Х | | | - | - | 54 | .0550" |
| SSB-90508 | 7 | .0488" | - | 31.8 | .0567" | | | \odot | | | | | 1/10" - 2/5" | Х | | | - | - | 52 | .0635" |
| SSB-90509 | 8 | .0504" | - | 31.8 | .0583" | 8 | | \odot | \odot | \odot | \odot | 8 | 1/8" - 2/5" | Х | | | - | - | 47 | .0785" |
| ⊕ | ОК | Recomme I/Good recomme | | (C) | | | | | | | | | | | | = Me = Goo = Exc - = Inc | od ellent | | ıe/sm | nooth |

General Tips for Selecting Blades

The smaller the blade number is, the smaller radius it will cut.

The smaller the blade number is, the narrower the TRACE will be.

Befor starting a new project, ask yourself these questions:

- What type of wood am I cutting?
- How thick is the piece of wood?
- How thin does the cut line need to be (Puzzle, Intarsia)?
- What finish do it need?

[1] Wood classification by hardness

HARDWOODS: Beech, Bloodwood, Bocote; Bubinga, Canarywood, Cocobolo, Ebony, Elm, Hickory, Hornbeam, Jatoba, Leopardwood, Lyptus, Marblewood, Mora, Oleaster, Purplheart, Rosewood, Wenge, Yellowheart, Zebrawood.

MEDIUM HARDWOODS: Ash, Black Cherry, Cherry, Eucalyptus, Limba, Macacauba, Mahogany, Maple, Nogal, Oak, Padauk, Redheart, Sapele, Teak, Tzalam, Walnut.

SOFTWOODS: Alder, Balsa, Basswood, Birch, Black Willow, Chestnut, Cedar, Cypress, Fir, Larch, Pine, Poplar, Redwood, Spanish Cedar, Spruce.