

Blade Selection Chart



✓ Excellent/Recommended

- OK/Good

× Not recommended

Pinned Regular - 3" and 5"

The universal tooth design makes these blades effective in a large range of applications. They are very strong and easy to use but not adapted for right turns. All 5" long except SSB-94.

	SKU	Univ.#	TPI	Cutting Trace (inches)	Hardwoods	Medium Hardwoods	Softwoods	Plywood	Corian/Plastics	Aluminun/Brass/Copper	Ferrous Metals	Optimal Thickness (inches)	Intricate	Light	Recommended Drill	Pilot Hole (inches)
	SSB-87	20 TPI	20	0.0283	×	×	-	-	1	-	×	3/16" - 1-3/16"		1	×	3/16
	SSB-88	15 TPI	15	0.0283	×	×	-	-	1	-	×	7-32" - 1-3/8"		1	×	3/16
	SSB-89	10 TPI	10	0.0283	×	×	-	-	1	-	×	5-16" - 2"		1	×	3/16
	SSB-90	25 TPI	25	0.0157	×	×	-	-	1	-	×	1/8" - 7/8		1	×	3/16
	SSB-94 (3")	25 TPI	25	0.0157	×	×			1		×	1/8" - 7/8"		1	×	3/16

Pinned Skip - 5"

Skip blades are universal scroll saw blades that are very efficient for hard and medium hardwoods. The wide range ofskip blades allow the cutting of intricate patterns and as well as rough work. Accept a fast feed rate and leave a smooth finish.

SKU	Univ.#	TPI	Cutting Trace (inches)	Hardwoods	Medium Hardwoods	Softwoods	Plywood	Corian/Plastics	Aluminun/Brass/Copper	Ferrous Metals	Optimal Thickness (inches)	Intricate	Tight	Light	Recommended Drill	Pilot Hole (inches)
SSB-91	9 TPI	9	0.0283	1	1	-	-	-	×	×	7/8" - 1-15/16"			+	×	3/16
SSB-92	18 TPI	18	0.0142	1	1	-	-	-	×	×	13/32" - 25/32"			+	×	3/16

Pinned Hook- 5"

Skip blades are universal scroll saw blades that are very efficient for hard and medium hardwoods. The wide range ofskip blades allow the cutting of intricate patterns and as well as rough work. Accept a fast feed rate and leave a smooth finish.

•	sku	Univ.#	ТРІ	Cutting Trace (inches)	Hardwoods	Medium Hardwoods	Softwoods	Plywood	Corian/Plastics	Aluminun/Brass/Copper	Ferrous Metals	Optimal Thickness (inches)	Intricate M	Tight	Light ~	Recommended Drill	Pilot Hole (inches)
•	SSB-93	7 TPI	7	0.0291	-	1	1	-	-	×	×	7/8" - 3"			1	×	3/16

Hardwoods: beech, bloodwood, bocote, bubinga, canarywood, cocobolo, ebony, elm, hickory, hornbeam, jatoba, leopardwood, lyptus, marblewood, mora, oleaster, purpleheart, rosewood, wenge, yellowheart, zebrawood

Medium Hardwoods: ash, black cherry, cherry, eucalyptus, limba, macacauba, mahogany, maple, nogal, oak, padauk, redheart, sapele, teak, tzalam, walnut

Softwoods: alder, balsa, basswood, birch, black willow, chestnut, cedar, cypress, fir, larch, pine, poplar, redwood, Spanish cedar, spruce