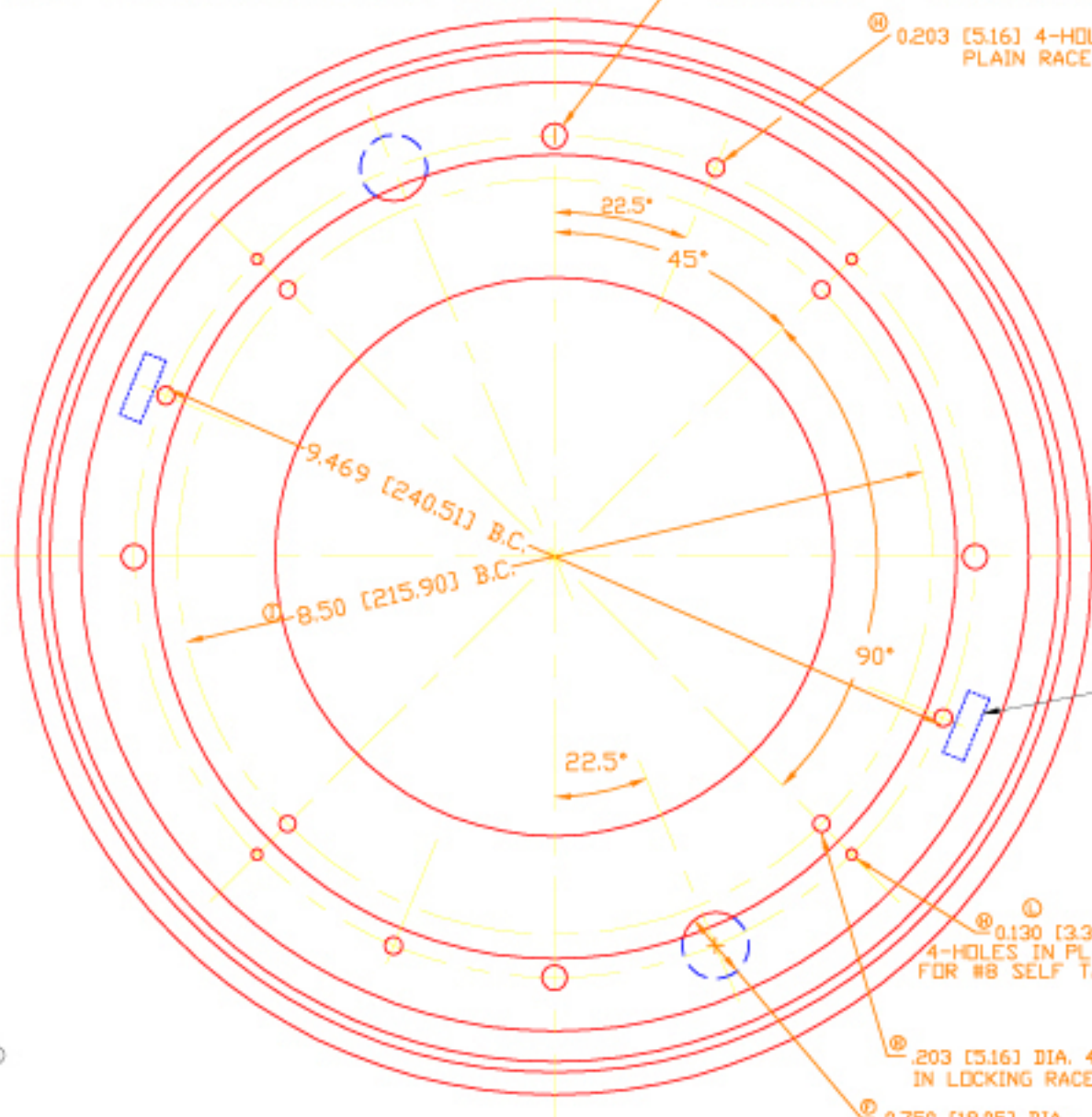


CAUTION: PROTECT BALLS AND RACES FROM SAWDUST, DIRT, PAINT, ETC. SHOULD BEARING BECOME 'ROUGH' FROM DIRTY RACES, FLUSH THOROUGHLY WITH HOT SOAPY WATER, RINSE, OVEN DRY AND RE-OIL.



0.281 [7.14]- 4 HOLES IN PLAIN RACE  
 0.281 [7.14]- 4 HOLES IN LOCKING RACE

0.203 [5.16] 4-HOLES IN PLAIN RACE

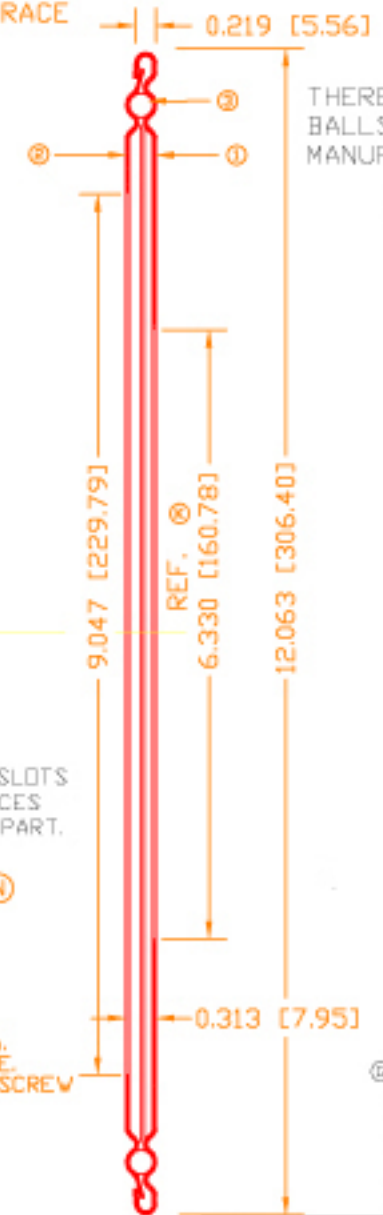
9.469 [240.51] B.C.  
 8.50 [215.90] B.C.

STOP SLOTS  
 2-PLACES  
 180° APART.

0.130 [3.30] - DIA.  
 4-HOLES IN PLAIN RACE  
 FOR #8 SELF TAPPING SCREW

0.203 [5.16] DIA. 4 HOLES  
 IN LOCKING RACE.

0.750 [19.05] DIA.  
 TWO HOLES IN LOCKING RACE



THERE WILL BE 2 TO 4 BALLS LEFT OUT DUE TO MANUFACTURING PROCESS.

3	BALLS	BALL	1
2	1866	PLAIN RACE	1
1	1865	LOCKING RACE	1
DET	PART NUMBER	DESCRIPTION	AMT

NAME 12" LAZY SUSAN BRG. ASSY			
REV	DATE	BY	CHK
1	7-14-75	...	...
2	...	...	...
3	...	...	...
4	...	...	...
5	...	...	...
6	...	...	...
7	...	...	...